

## Claims:

1. Method for affixing a reusable fastener that consists of a fastener tape and a fastener strip to a baby diaper, whereby strips that consist of a carrier and a material laminated on, having fastener elements in the form of loops or hooks, are attached to the baby diaper without adhesive, characterized in that the strips are basted on in a first method step, by means of thermobonding or ultrasound bonding, and firmly bonded to the counter-surface in a second method step, by means of cold pressing or ultrasound bonding.

2. Method according to claim 1, characterized in that the strips are cut from a material web, with a cut transverse to the web running direction, and passed to the first workstation by means of a transfer device, in which the strips are applied to a web from which the diapers or parts of the diapers are produced, and basted on by means of thermobonding or ultrasound bonding, and that afterwards, the web is passed through the second workstation, in which the strips are firmly bonded to the web.

3. Method according to claim 2, characterized in that a rotating transfer device is used, which passes the strips to the workstation with a rotational movement in the same direction as the running direction of the web.

4. Method according to one of claims 1 to 3, characterized in that a bond is produced between strip and diaper, which consists of attachment points disposed densely next to one another.